



We propose to furnish you with one Interpack **Model USA 2324-TB** semi automatic uniform to & bottom belt drive case sealing machine.

This machine will receive from your operator your regular slotted containers oriented such that the flaps are top and bottom. It is assumed that all the flaps on the top and bottom will be folded and closed before being introduced into the case sealer. The box will be processed and 2" wide pressure sensitive tape of commercially good quality will be applied to the top and bottom center seams with 2-1/4" to 2-1/2" tape tabs on the leading and trailing panels of the case. The box will then be discharged onto your exit conveyor.

The **USA 2324-TB** which we propose will accept your uniform size regular slotted containers within the following dimensions:

MINIMUM OUTSIDE DIMENSION: 7" long x 7" wide x 2" high

MAXIMUM OUTSIDE DIMENSION: inf. long x 23" wide x 24" high
 Inf. long x 26 ½" wide x 24" high (min width 9 ½")

Production speeds of this equipment can reach over 30 cases per minute for a 6" long case. However, throughput speeds of a semi automatic machine can only be determined by the operator's efficiency.



The Model **USA-2324-TB** features include; machine base, legs, columns and Top Tape head housing are manufactured from 10 and 12 gauge steel, formed and welded for structural strength. Double columns provide maximum carton processing stability. Twin 3" wide drive belts on the lower main frame and twin 2" wide drive belts on the upper head assembly are permanently anti-static, finger spliced and manufactured from EPTP for wear resistance, pre-loaded on assembly, belts adjust automatically. A 1/2 HP gear motor on the bottom drive and a 1/5th H.P gear motor on the top drive propel the case through processing. Each motor is 115 volt, 60 HZ, Totally Enclosed Fan Cooled single phase parallel shaft gear motors with 2 motor starters for overload protection. Belt speed is 82 feet/minute. There are 2 motor starters with overload protection.

To facilitate fast, accurate carton size changeover, the Top Tape Head Assembly contains twin linear bearings and is counter-balanced with twin constant force flat springs per column. The top tape head assembly provides 3/4" "floating" capabilities for compressible overfills. Ball bearing conveyor rollers provide maximum carrying capacity with minimal friction.

All non-painted surfaces are plated or anodized for corrosion resistance.

Intertape case sealers do not require lubrication.

Each **USA-2324-TB** Carton Sealer has two high performance HSD[®] 2000-ET II pressure sensitive tape dispensing heads featuring; large diameter stainless steel shafts and Glycodur[®] bearings, smart core mandrels provide maximum tape processing control, tool steel cut-off blades are hardened and ground to Rockwell C 60-62, moulded urethane tape wipe down rollers provide exceptional toughness and wear resistance. A Torrington one way clutch bearing controls tape application and ensures tape length accuracy. A flipper style blade guard with oiler pad provides maximum safety while lubricating the cut off blade with every processing cycle. A tape wipe down brush applies tape evenly to corrugated cases. True side threading feature simplifies tape roll replacement. High tensile S.H.C.S. fasteners will not loosen during high volume processing operation.

HSD[®] 2000 ET II Tape Heads never require lubrication.



PRICE INCLUDES:

- semi automatic uniform case taping machine
- top & bottom belt drive
- dual mast construction
- horizontal self centering side guides
- 1/2hp gear motor (bottom drive), 1/5th hp (upper drive)
- 110 volt single phase electrics
- 24"-30" adjustable conveyor height
- offset taping heads to process cases as low as 2" tall
- self tensioning and self tracking belt drives

PRICE

FOB Tampa, Fl., FREIGHT COLLECT

\$6095.00



OPTIONAL FEATURES

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|----|----------------------|---------|
| A. | Spare HSD 2000-ET II | 1195.00 |
| B. | Pack table (UM894T) | 345.00 |
| C. | 3" wide tape option | 375.00 |
| D. | Casters | 205.00 |

(plus applicable sales, use, privilege or excise taxes and Federal, State or local, if any)

The delivery of this **USA 2324-TB** machine can be delivered in approximately two weeks from receipt of a firm order and

The Intertape Polymer Group may require an ample supply of production boxes plus product for testing prior to shipment.

TERMS: net 30 days

This quotation is valid for 60 days from above date.