



We are pleased to submit our proposal for one Interpack Model **USA-20-B** Bottom Seal Only Uniform Semi-Automatic Side Belt Drive Carton Sealing Machine for processing regular slotted corrugated cartons.

This machine will receive from your operator your regular slotted containers. The operator will fold the top four flaps and introduce the case into the drive belts. The box will be processed and 2" wide pressure sensitive tape of commercially good quality will be applied to the bottom center seam with 2-1/4" to 2-1/2" tape tabs on the leading and trailing panels of the case. The box will then be discharged onto your exit conveyor.

The **USA 20-B** which we propose will accept your uniform size regular slotted containers within the following dimensions:

MINIMUM OUTSIDE DIMENSION: 6" long x 3 ½" wide x 2" high

MAXIMUM OUTSIDE DIMENSION: inf. long x 20" wide x inf. high

Production speeds of this equipment can reach over 30 cases per minute for a 6" long case. However, throughput speeds of a semi automatic machine can only be determined by the operator's efficiency.

The Model **USA-20-B** features include; machine base and legs, are manufactured from 10 and 12 gauge steel, formed and welded for structural strength. 2" tall drive belts are permanently anti-static, finger spliced and manufactured from EPTP for wear resistance, pre-loaded on assembly, belts adjust automatically. Two 1/3rd H.P., 115 volt, 60 HZ, Totally Enclosed Fan Cooled single phase parallel shaft gear motors each develop 90 in.lb. torque. Belt speed is 82 feet/minute. There are 2 motor starters with overload protection.



All non-painted surfaces are plated or anodized for corrosion resistance.

Intertape case sealers do not require lubrication.

Each **USA-20-B** Carton Sealer has a high performance HSD[®] 2000-ET II pressure sensitive tape dispensing heads featuring; large diameter stainless steel shafts and Glycodur[®] bearings, smart core mandrels provide maximum tape processing control, tool steel cut-off blades are hardened and ground to Rockwell C 60-62, moulded urethane tape wipe down rollers provide exceptional toughness and wear resistance. A Torrington one way clutch bearing controls tape application and ensures tape length accuracy. A flipper style blade guard with oiler pad provides maximum safety while lubricating the cut off blade with every processing cycle. A tape wipe down brush applies tape evenly to corrugated cases. True side threading feature simplifies tape roll replacement. High tensile S.H.C.S. fasteners will not loosen during high volume processing operation.

HSD[®] 2000 ET II Tape Heads never require lubrication.

Price Includes:

- 2" Tall Drive Bases With 1/3rd Hp Gearmotors
- Telescopic Leg Extensions To Adjust From 24" To 30" Bed Height
- 2" Wide HSD 2000-ET II Taping Head
- Removable And Interchangeable Taping Heads
- Reversible Controls From Left To Right Side
- Infeed Box Guides

PRICE

FOB Tampa, Fl., FREIGHT COLLECT

\$3620.00



Options:

A. Set of four casters (part no. UM841)	\$205.00
B. Infeed / Exit table (part no. UM894)	\$345.00
C. Spare 2" HSD 2000-ET II Tape Head	\$1195.00
D. Upgrade to 3" Wide Taping Heads	\$375.00

<u>Payment Terms:</u>	Net 30 Days
<u>Tax:</u>	Plus Applicable Sales, Use, Privilege Or Excise Taxes And Federal, State Or Local, If Any
<u>F.O.B.:</u>	Source
<u>Delivery:</u>	2-3 Weeks From Receipt Of A Firm Purchase Order
<u>Warranty:</u>	One Year; Wear Parts 90 Days
<u>Order Acceptance:</u>	Subject To Qualification Of RSC Cartons

The Intertape Polymer Group may require an ample supply of production boxes plus product for testing prior to shipment

This quotation is valid for 60 days from above date.